

Flash Pyrolytic Study on Chemical Structures of Akabira Coal
Extracts and Residue

Kenji MATSUBAYASHI, Masakatsu NOMURA,^{*} and Mikio MIYAKE
Department of Applied Chemistry, Faculty of Engineering,
Osaka University, 2-1, Yamada-oka, Suita, Osaka 565

Akabira coal extracts [Pyridine soluble fraction (PS) and Acetone soluble fraction (AS)] and residue [CS₂-N-methyl-2-pyrrolidone (NMP) insoluble fraction (Residue)] were analyzed to get detailed information about components contained in three fractions using Curie-Point Pyrolyser-GC (Py-GC) and -GC-MS (Py-GC-MS). The pyrograms obtained from these fractions by Py-GC showed close similarities among them. The examination by Py-GC-MS resulted in the identification of 130 compounds.

Structural estimation of coal organic materials has been approached from different angles over the last thirty or forty years, however, most of these analyses of coal were usually carried out after the chemical degradation: hydrogenation,¹⁾ oxidation,²⁾ or alkylation. Although these methods are useful to make coal organic materials soluble in common organic solvents, from a point of view to get intrinsic structural information of original coal, these chemical degradations are not appropriate. Solvent extraction under mild conditions can provide valuable information on coal structures through characterization of the extracts and the residue because such extraction is believed not to accompany any chemical reactions. Py-GC and Py-GC-MS are regarded as one of the most powerful methods to evaluate chemical structures of solid organic materials, on molecular level, such as oil shale,³⁾ coals,⁴⁾ and many natural and synthetic polymers.⁵⁾

In the present work, the extracts and the residue obtained from Akabira coal by solvent extraction were analyzed by means of Py-GC and Py-GC-MS.

Akabira coal was ground under 200 mesh and subjected to solvent extraction after drying in vacuo at 110 °C for 24 h. Coal (8 g) was extracted with 200 ml of CS₂-NMP mixed solvent (1:1) under ultrasonic irradiation for 30 min at room temperature because, at present time, this binary solvent system⁶⁾ is known very powerful for extracting coal organic materials. After centrifugation for 60 min the supernatant was separated by decantation. These procedures repeated until the supernatant became almost colorless (7 times). CS₂-NMP insoluble (Residue) fraction was then washed with acetone three times under ultrasonic irradiation (30 min). The above supernatant was filtered and the solvent was evaporated in vacuo. The CS₂-NMP wet extract was put into a thimble in a Soxhlet extractor and

subsequently extracted with 200 ml of acetone for 24 h, and then with 200 ml of pyridine for 48 h. After stripping of the solvents, the acetone-soluble fraction and the pyridine-soluble (PS) fraction were obtained. The small amount of residue in the thimble was designated MS fraction. The acetone extract was, further, washed with 8:2 water-acetone solution, then the water-acetone soluble (WS) and water-acetone insoluble (AS) fraction was obtained. The AS (14 wt%), PS (15 wt%) and Residue (67 wt%) fractions were subjected to analyses after dealing with hot water (100 °C) for 5, 10, and 15 days, respectively, to remove NMP completely. The ultimate analyses of raw coal, Residue, PS and AS were shown in Table 1.

Curie-Point Pyrolysis was performed with an equipment of Japan Analytical Industry Co., Ltd. (Model JHP-2 or JHP-3). The Curie-point temperature and pyrolytic time were selected 670 °C (heating rate 3350 °C/s) and 3 s, respectively.

Structural analyses were performed using a JEOL DX303 double focusing mass spectrometer combined with a Hewlett-Packard 5970 GC and a JHP-3 pyrolyser. For compositional determination, a Shimadzu GC-8APF equipped with fused silica capillary column was combined with JHP-2 pyrolyser. Conditions were described in detail elsewhere.⁷⁾

The pyrograms of three fractions are presented in Fig. 1 and the

Table 1. Ultimate analyses (wt% daf)

	C	H	N	O+S(diff.)
Akabira Coal	81.1	5.7	2.0	11.2
Residue	78.9	5.4	2.2	13.5
PS	78.5	4.7	2.5	14.3
AS	81.6	6.6	1.8	10.0

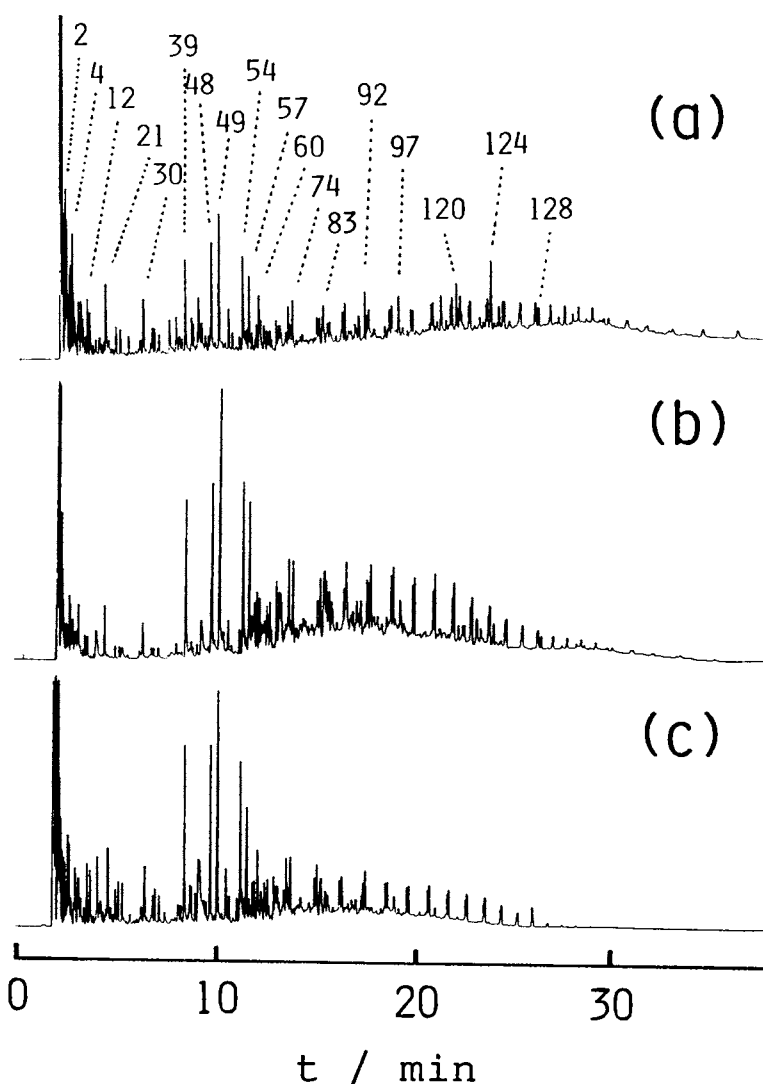


Fig. 1. Pyrograms of each fraction, (a); AS, (b); PS, (c); Residue

corresponding compounds of AS, which were identified by mass spectroscopy, are listed in Table 2. In these pyrolysates, benzene, phenol, naphthalene, and their series of alkyl homologues were observed in addition to alkanes/alkenes (C1 - C22). Relatively smaller nuclei such as benzene and naphthalene were most abundant and over three-ring aromatics were present only in small amount. The remarkable peaks of phenol derivatives found are seemed to be connected with lignin structure.⁸⁾

Figures 1a, b, and c show the pyrograms of AS, PS, and Residue fractions of Akabira coal, respectively. It should be noteworthy that these pyrograms are roughly the same except peaks appeared after retention time of 22 min on the pyrogram of AS fraction, which considered to be isoprenoid derivatives.

Therefore, as to GC-analyzed volatile materials, the close

Table 2. Compounds identified by GC-MS in AS fraction [Fig.1.(a)]

Peak No. Proposed Compounds		
1 carbon dioxide	46 indene	90 n-pentadecene
2 propane	47 indan	91 n-pentadecane
3 butane	48 cresol	92 C3-naphthalene
4 pentane	49 cresol	93 C3-naphthalene
5 dihydrofuran	50 dimethylphenol	94 C3-naphthalene
6 furan	51 n-undecene	95 C3-naphthalene
7 C6-alkane	52 n-undecane	96 C3-naphthalene
8 n-hexene	53 ethylphenol	97 C3-naphthalene
9 n-hexane	54 dimethylphenol	98 C3=naphthalene
10 C1-cyclopentane	55 tetralin	99 n-hexadecene
11 cyclohexane	56 ethoxybenzene	100 n-hexadecane
12 benzene	57 dimethylphenol	101 C1-dibenzofuran
13 pyridine	58 dimethylphenol	102 C1-dibenzofuran
14 branched heptane	59 naphthalene	103 C4-naphthalene
15 n-heptene	60 quinoline	104 C5-naphthalene
16 n-heptane	61 trimethylphenol	105 C5-naphthalene
17 C1-cyclohexane	62 n-dodecene	106 C5-naphthalene
18 C1-cyclohexadiene	63 n-dodecene	107 n-heptadecene
19 C1-cyclohexadiene	64 ethylmethylphenol	108 n-heptadecane
20 C1-cyclohexadiene	65 ethylmethylphenol	109 C5-naphthalene
21 toluene	66 trimethylphenol	110 C2-dibenzofuran
22 branched octane	67 C12-cycloalkane(?)	111 C2-dibenzofuran
23 branched octane	68 ethylmethylphenol	112 phenanthrene
24 branched octene	69 ethylmethylphenol	113 anthracene
25 n-octene	70 trimethylphenol	114 n-octadecene
26 n-octane	71 trimethylphenol	115 n-octadecane
27 C2-cyclohexane	72 2-methylnaphthalene	116 C3-dibenzofuran
28 C2-cyclohexene	73 n-tridecene	117 n-nonadecene
29 p-xylene	74 1-methylnaphthalene	118 n-nonadecane
30 m-xylene	75 n-tridecene	119 C1-phenanthrene
31 styrene	76 C1-benzofuran	120 C19-cycloalkane
32 o-xylene	77 C1-benzofuran	or branched alkene(?)
33 n-nonene	78 tetradecadiene	121 C19-cycloalkane
34 n-nonane	79 C2-naphthalene	or branched alkene(?)
35 C9-cycloalkane	80 n-tetradecene	122 n-eicosene
36 thiophenol	81 C2-naphthalene	123 n-eicosane
37 C3-benzene	82 n-tetradecane	124 C20-cycloalkane
38 C3-benzene	83 C2-naphthalene	or branched alkene(?)
39 phenol	84 C2-naphthalene	125 C20-cycloalkane
40 C3-benzene	85 C2-naphthalene	or branched alkene(?)
41 C3-benzene	86 C2-naphthalene	126 C20-cycloalkane(?)
42 n-decene	87 C14-cycloalkane	127 n-heneicosene
43 C3-benzene	or branched alkene(?)	128 n-heneicosane
44 n-decane	88 2-naphthol	129 n-docosene
45 C3-benzene	89 1-naphthol	130 n-docosane

? = identification uncertain

similarity of chemical structure among the coal extracts and the residue could be strongly supported. This similarity was also found in the previous work⁷⁾ about Akabira SRC. The volatile materials were evaluated quantitatively by weighting, carefully, both the pyro-tube and the pyro-foil before and after pyrolysis, respectively. The amount of volatile materials to be analyzed directly by GC and GC-MS were established as 34% (AS), 29% (PS), and 31% (Residue) from each fraction.

This observation that the volatile materials were obtained almost same amount, also, seems to indicate the structural similarities among the extracts and the residue.

The results obtained here using Curie-Point Pyrolyser may be interpreted by the following two ways: (i) All of the compounds on the pyrograms arose from pyrolysis of coal macro-molecule. (ii) These had been trapped in the coal physically or held by weak-bond like hydrogen-bonding were released by activated diffusion or some breakdown of the network due to shock heating. The former assumption means that the similarity of pyrograms reflects the three fractions are composed of similar unit skeletons, and the latter means that the similar kinds and quantities of low-molecular-weight materials are held in the three fractions by some interactions. However, these arguments need to await further clarification to be concluded. Some workers⁹⁻¹⁰⁾ found that small compounds; aromatic hydrocarbons and phenols were trapped in the coal network as clathrates and were not extractable with common organic solvents at their normal boiling point. Therefore, present authors consider that most of the compounds observed on pyrograms originated from the collapse of physical or weak-chemical bond rather than covalent bond. Now, the relationship between the low-molecular-weight materials obtained by Py-GC and "mobile phase"¹¹⁾ which is discussed on the basis of coal-two-component model are, also, under investigation.

By application of this analytical system, ca. 30% of the coal extracts (AS, PS) and the residue (Residue) composed high-molecular-weight materials (over $m/z = 2000$) could be analyzed by GC and GC-MS, and it is found that the pyrograms obtained by the method described above revealed almost same appearance. There have been few reports being related to comparison of chemical structure among coal extracts and residue. Consequently, these structural information among them seem to be of great importance.

References

- 1) Z. Mudamburi and P. H. Given, *Org. Geochem.*, **8**, 221 (1985).
- 2) R. Hayastu, R. E. Winans, R. G. Scott, L. P. Moore, and M. H. Studier, *Fuel*, **57**, 541 (1978).
- 3) M. V. Robillard, S. Siggia, and P. C. Uden, *Ann. Chem.*, **51**, 435 (1979).
- 4) P. J. J. Tromp and J. A. Moulijn, "New Trends in Coal Science," ed by Y. Yürün, Kuwer Academic Publishers, Dordrecht (1988), p. 241.
- 5) R. Hardt and W. Baltes, *J. Anal. Appl. Pyrolysis*, **13**, 191 (1988).
- 6) M. Iino, T. Takanohashi, H. Ohsuga, and K. Toda, *Fuel*, **67**, 1639 (1988).
- 7) M. Nomura, T. Ida, M. Miyake, T. Kikukawa, and T. Shimono, *Chem. Lett.*, **1989**, 645.
- 8) R. P. Philip, T. D. Gilbert, and J. Friedrich, *Proc. Am. Chem. Soc. Ann. Meeting - Las Vegas*, August (1980).
- 9) H. W. Holden and J. Robbs, *Fuel*, **39**, 485 (1960).
- 10) H. R. Brown and P. L. Waters, *Fuel*, **45**, 17 (1966).
- 11) A. Jurkiewicz, A. Marzec, and N. Pislewski, *Fuel*, **61**, 674 (1982).

(Received November 15, 1989)